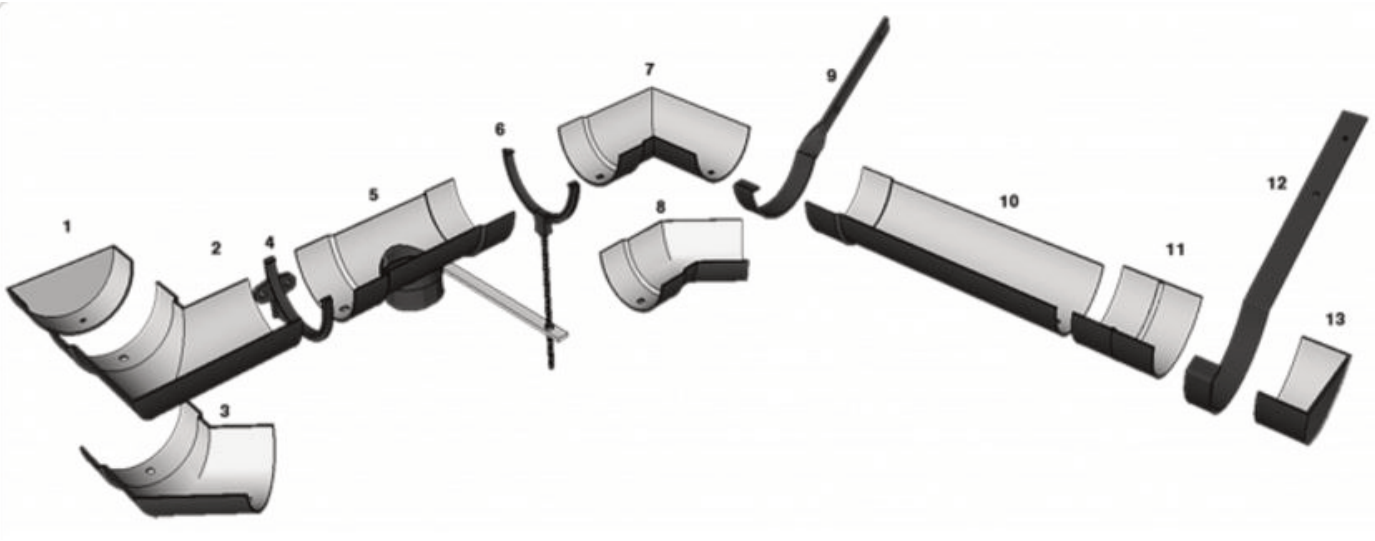


## Standard Half Round System – Component Structure



1	Left Hand Stop End (fits on the inside socket to next section of gutter or fitting)
2	External 90° Angle
3	External 135° Angle
4	Fascia Bracket
5	Outlet (double socket fitting)
6	Rise & Fall Bracket
7	Internal 90° Angle
8	Internal 135° Angle
9	Side Fix Rafter Bracket
10	Gutter Length
11	Union Connector
12	Top Fix Rafter Bracket
13	Right Hand Stop End (fits on the outside of the plain end of gutter or fitting)



Successful jointing is achieved by applying two separate beads of Arbo 1096 gutter sealant to the inside of the gutter socket and then by using the nut/bolt/washer firmly tighten the two joints together.

Any surplus sealant will squeeze out of the joint and it is wise to leave this until dry before carefully slicing off this excess to leave a nice tidy joint