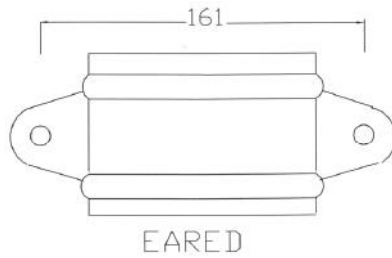




ANGEL
PLASTICS

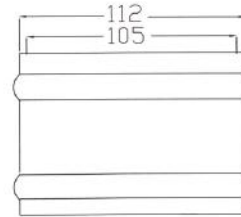
ALL DIMENSIONS APPROX

ACC101x76.02



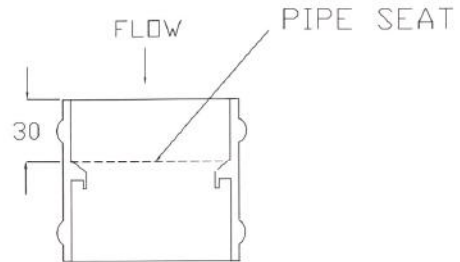
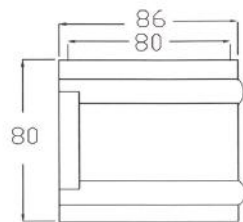
EARED

ACC101x76.03



NON-EARED

NON-EARED IS
RIBBED ALL
ROUND.



DO NOT SCALE

REVISED 06-09-17

DESCRIPTION

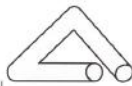
RECTANGULAR CAST CONNECTOR
DIMENSIONAL DRAWING.

DRG NO

109

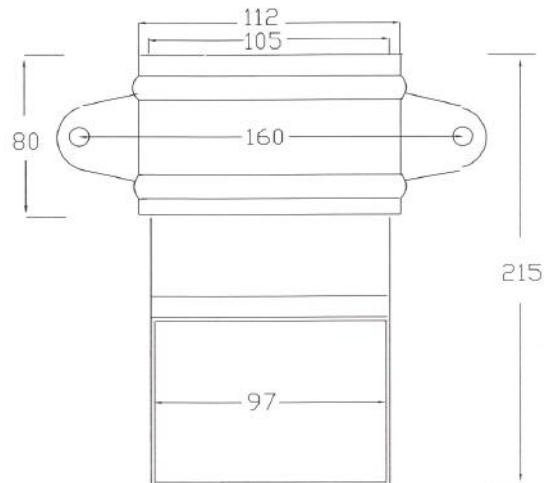
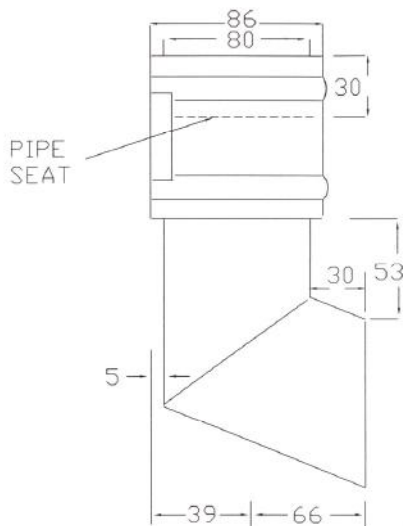
PART NOS

ACC101x76.02
ACC101x76.03



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



DO NOT SCALE

REVISED 30-08-17

DESCRIPTION

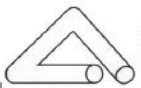
101x76MM CAST COLLAR SHOE
DIMENSIONAL DRAWING.

DRG NO

090

PART NO

ACC101x76.04



**ANGEL
PLASTICS**

ALL DIMENSIONS ARE APPROX

X= LENGTH OF FITTING

ie 300MM

PIPE SEAT

	300MM	500MM	1000MM
A	140	140	160
B	155	155	155
C	275	350	545
D	365	440	640

DO NOT SCALE

REVISED 12-09-17

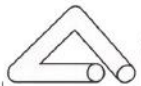
DESCRIPTION 101x76MM CAST COLLAR FORWARD
FACING REVERSIBLE SWAN-NECK
DIMENSIONAL DRAWING.

DRG NO

111

PART NOS

ACC101x76.05
ACC101x76.06
ACC101x76.07



**ANGEL
PLASTICS**

ALL DIMENSIONS APPROX

PIPE SEAT

X= LENGTH OF FITTING

ie 300MM

300MM 500MM 1000MM

A	400	480	710
B	300	390	490
C	190	190	190
D	160	160	160

DO NOT SCALE

REVISED 14-09-17

DESCRIPTION 101x76MM EARED CAST COLLAR LEFT
HAND FACING SWAN-NECK DIMENSIONAL
DRAWING.

DRG NO

144

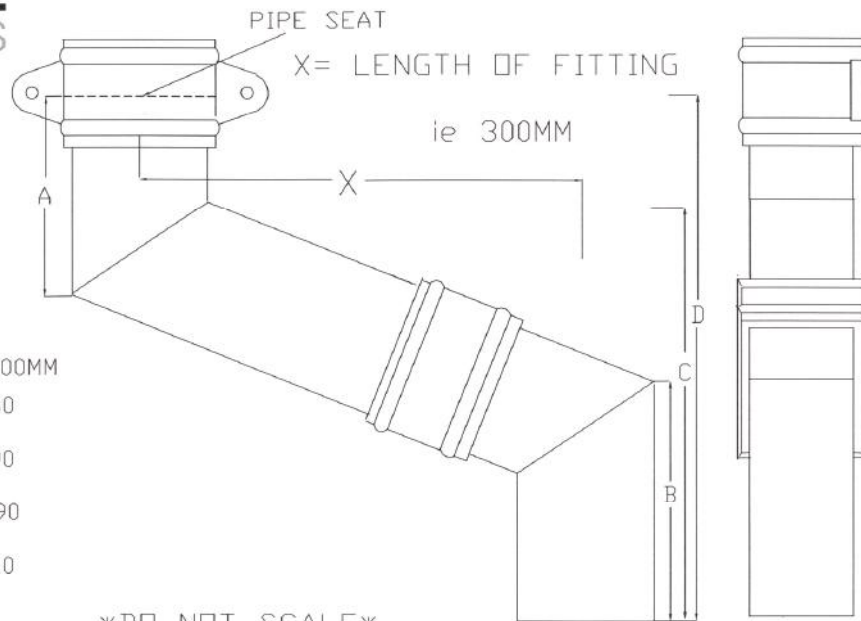
PART NOS

ACC101x76.052
ACC101x76.062
ACC101x76.072



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



	300MM	500MM	1000MM
A	160	160	160
B	190	190	190
C	300	390	490
D	400	480	710

DO NOT SCALE

REVISED 11-09-17

DESCRIPTION 101x76MM EARED CAST COLLAR RIGHT
HAND FACING SWAN-NECK DIMENSIONAL
DRAWING.

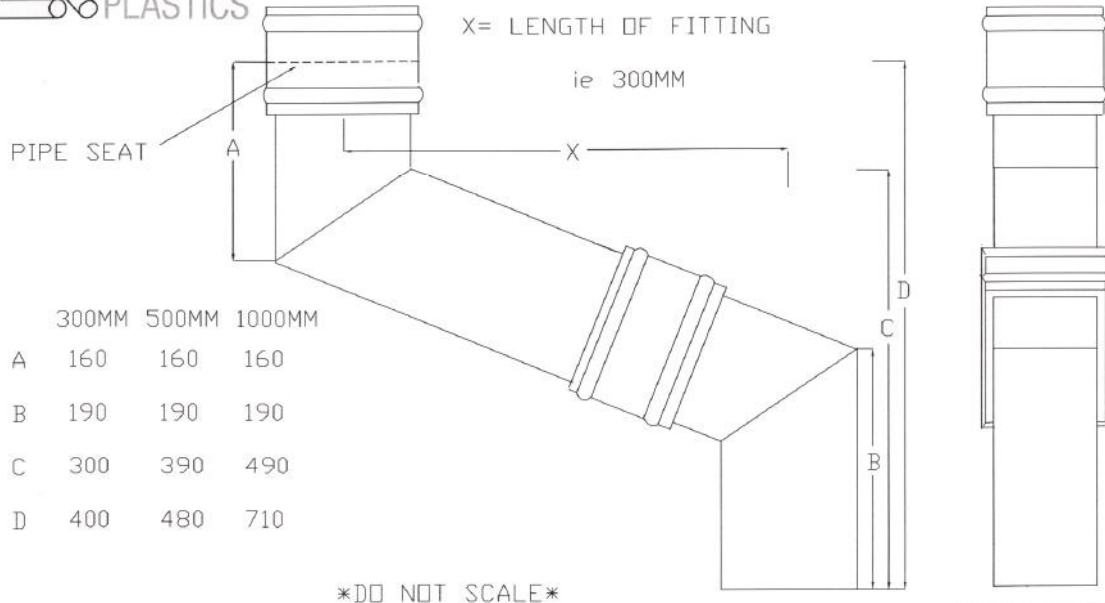
DRG NO
110

PART NOs
ACC101x76.051
ACC101x76.061
ACC101x76.071



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



	300MM	500MM	1000MM
A	160	160	160
B	190	190	190
C	300	390	490
D	400	480	710

DO NOT SCALE

REVISED 12-09-17

DESCRIPTION 101x76MM CAST COLLAR SIDE FACING
REVERSIBLE SWAN-NECK DIMENSIONAL
DRAWING.

DRG NO
141

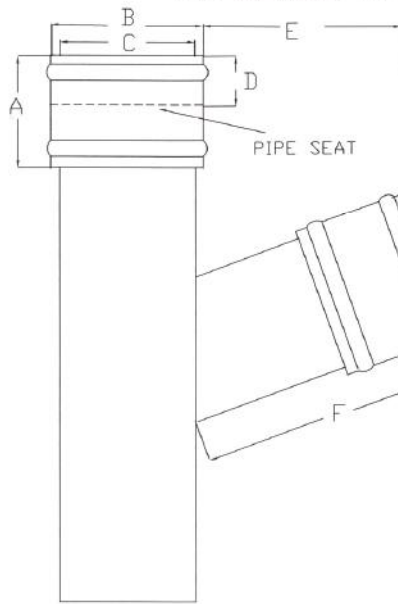
PART NOs
ACC101x76.053
ACC101x76.063
ACC101x76.073



ANGEL
PLASTICS

76x76MM 101x76MM 101x101MM

A	80	80	85
B	86	86	112
C	80	80	105
D	30	30	42
E	115	140	100
F	160	200	205
G	240	300	300
H	86	86	112
I	80	80	105
J	320	405	410



DO NOT SCALE

REVISED 08-09-17

DESCRIPTION

SQUARE CAST COLLAR SINGLE BRANCH
DIMENSIONAL DRAWING. ACC101x76.08
SHOWN FOR CLARITY.

DRG NO

139

PART NOS

ACC76x76.08
ACC101x76.08
ACC101x101.08

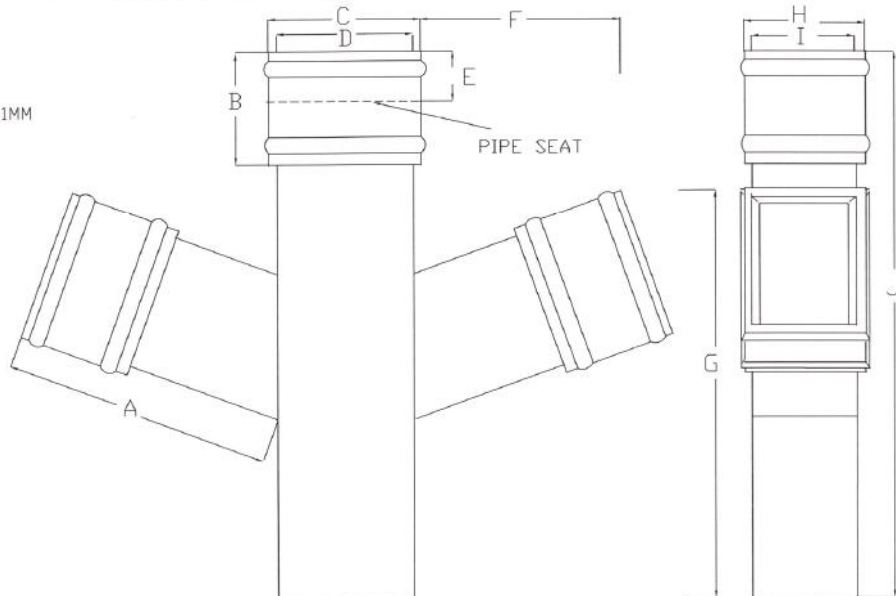


ANGEL
PLASTICS

ALL DIMENSIONS ARE APPROX

76x76MM 101x76MM 101x101MM

A	160	200	205
B	80	80	85
C	86	86	112
D	80	80	105
E	30	30	42
F	115	140	100
G	240	300	300
H	86	86	112
I	80	80	105
J	320	405	410



DO NOT SCALE

REVISED 08-09-17

DESCRIPTION

SQUARE CAST COLLAR DOUBLE BRANCH
DIMENSIONAL DRAWING. ACC101x76.09
SHOWN FOR CLARITY.

DRG NO

113

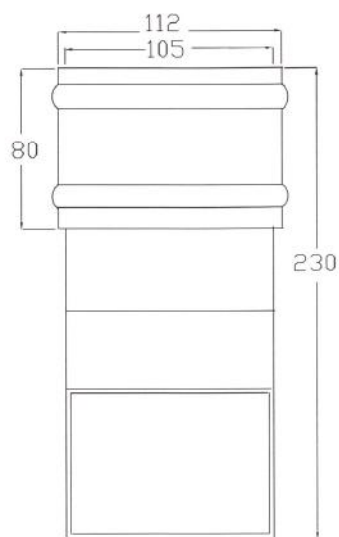
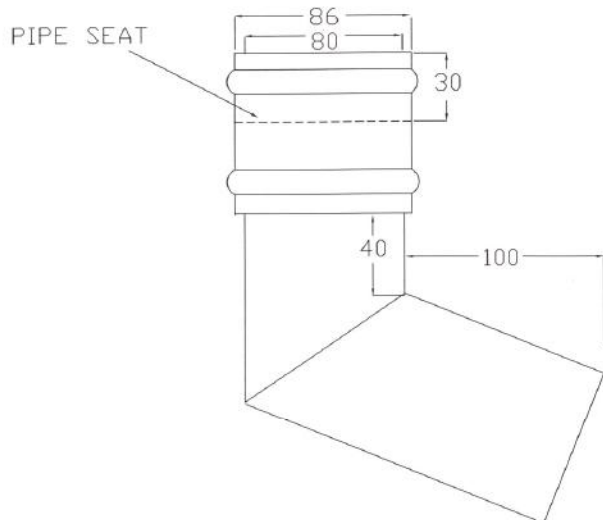
PART NOS

ACC76x76.09
ACC101x76.09
ACC101x76.09



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



DO NOT SCALE

REVISED 01-09-17

DESCRIPTION 101x76MM CAST COLLAR FORWARD
FACING REVERSIBLE 112° BEND
DIMENSIONAL DRAWING.

DRW NO

104

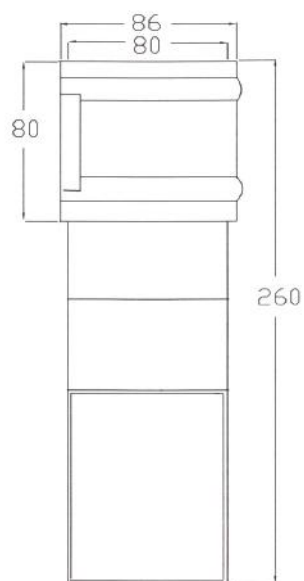
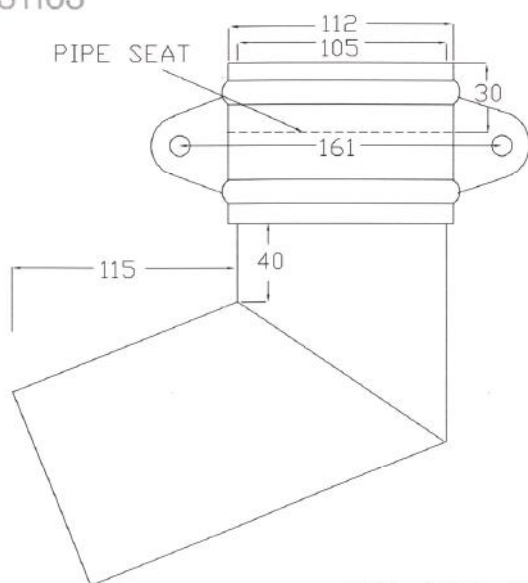
PART NO

ACC101x76.10



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



DO NOT SCALE

REVISED 13-09-17

DESCRIPTION 101x76MM EARED CAST COLLAR 112°
LEFT HAND BEND DIMENSIONAL
DRAWING.

DRG NO

143

PART NO

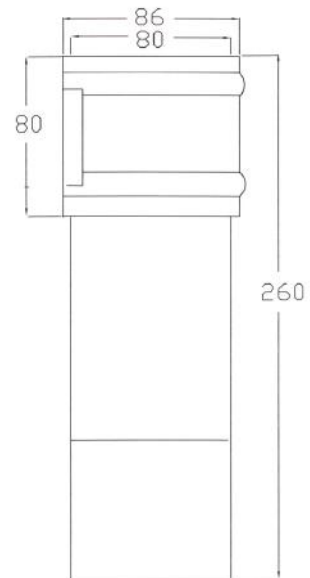
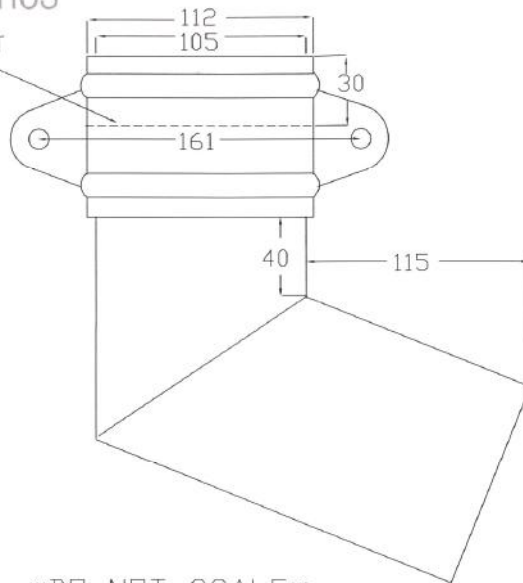
ACC101x76.102



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 31-08-17

DESCRIPTION 101x76MM EARED CAST COLLAR 112°
RIGHT HAND BEND DIMENSIONAL
DRAWING.

DRG NO

102

PART NO

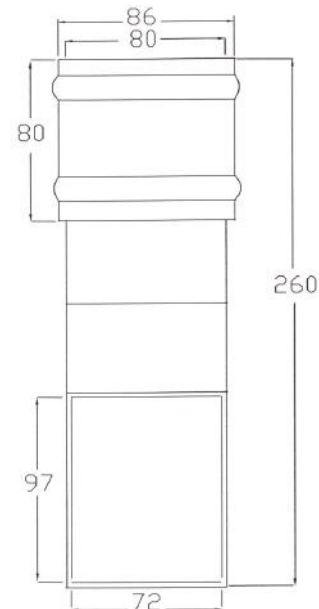
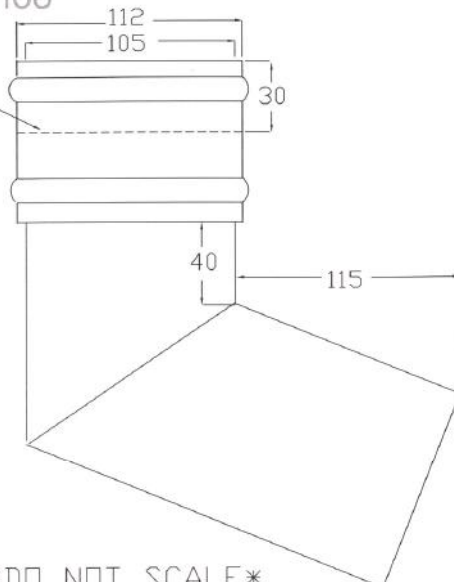
ACC101x76.101



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 01-09-17

DESCRIPTION 101x76MM CAST COLLAR SIDE FACING
REVERSIBLE 112° BEND DIMENSIONAL
DRAWING.

DRG NO

103

PART NO

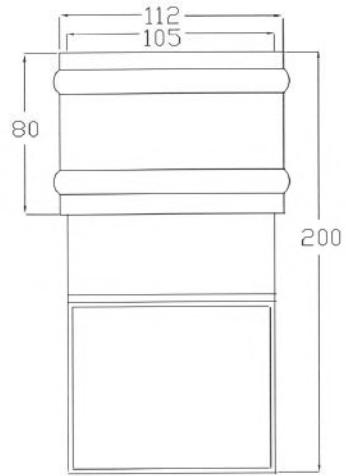
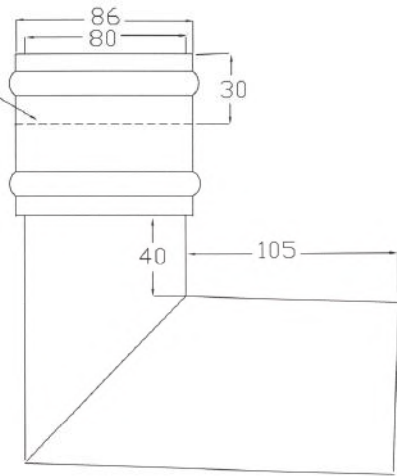
ACC101x76.103



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 01-09-17

DESCRIPTION 101x76MM CAST COLLAR FORWARD
FACING REVERSIBLE 92.5° BEND
DIMENSIONAL DRAWING.

DRG NO

PART NO

105

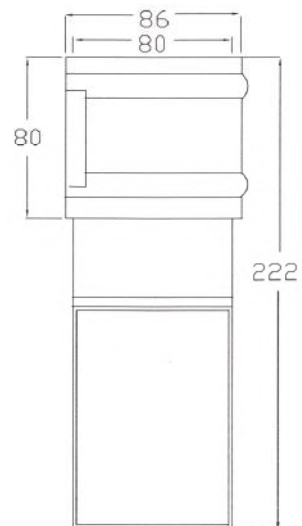
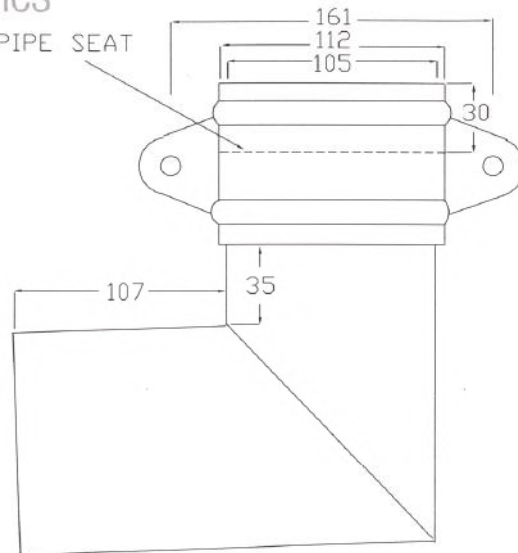
ACC101x76.11



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 14-09-17

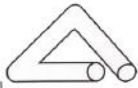
DESCRIPTION 101x76MM EARED CAST COLLAR LEFT
HAND FACING 92.5° BEND DIMENSIONAL
DRAWING.

DRG NO

PART NO

145

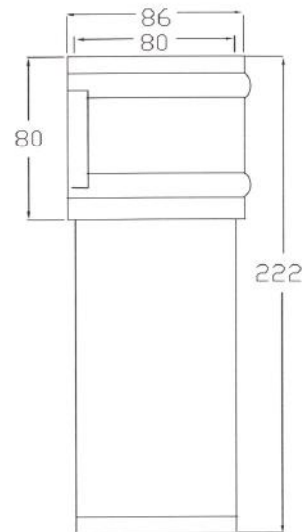
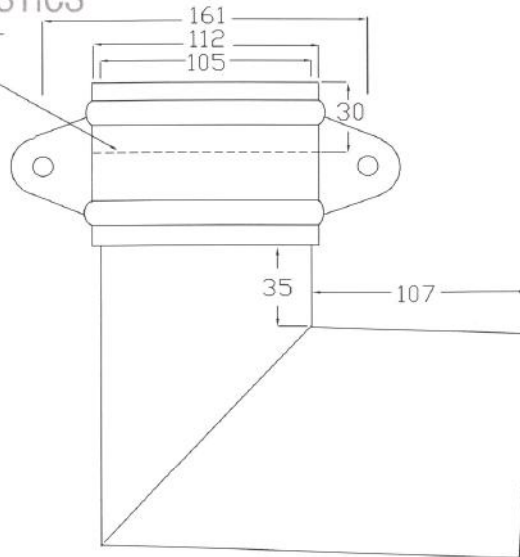
ACC101x76.112



**ANGEL
PLASTICS**

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 31-08-17

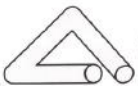
DESCRIPTION 101x76MM EARED CAST COLLAR SIDE
FACING 92.5° BEND DIMENSIONAL
DRAWING.

DRG NO

106

PART NO

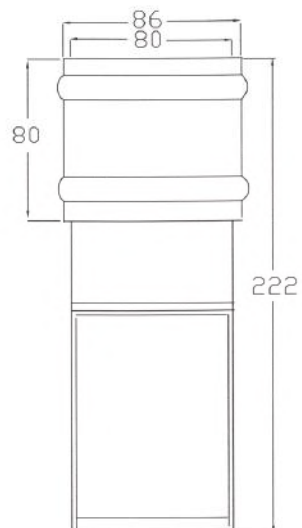
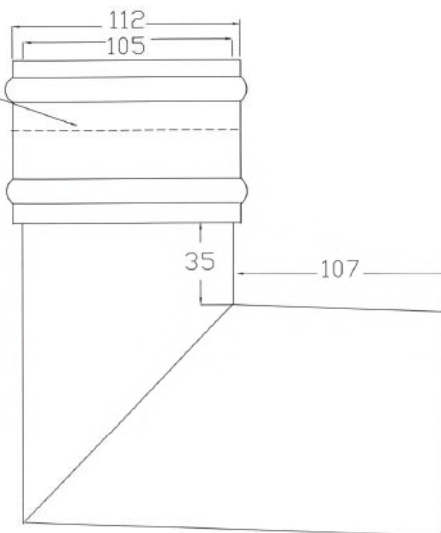
ACC101x76.111



**ANGEL
PLASTICS**

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 01-09-17

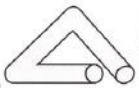
DESCRIPTION 101x76MM CAST COLLAR SIDE FACING
REVERSIBLE 92.5° BEND DIMENSIONAL
DRAWING.

DRG NO

107

PART NO

ACC101x76.113



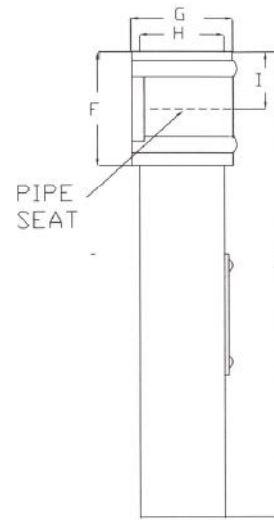
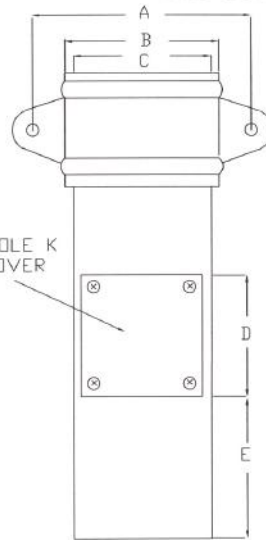
ANGEL
PLASTICS

ALL DIMENSIONS APPROX

76x76MM 101x76MM 101x101MM

A	135	161	161
B	86	86	112
C	80	80	105
D	70	90	90
E	110	110	110
F	80	80	85
G	86	86	112
H	80	80	105
I	30	30	42
J	340	340	345
K	50	64	64

ACCESS HOLE K
BEHIND COVER



DO NOT SCALE

REVISED 06-09-17

DESCRIPTION SQUARE CAST COLLAR ACCESS PIPE
DIMENSIONAL DRAWING. ACC101x76.12
SHOWN FOR CLARITY.

DRG NO

112

PART NOS

ACC76x76.12
ACC101x76.12
ACC101x101.12