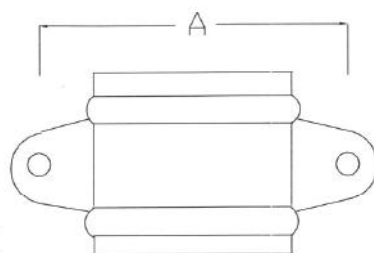
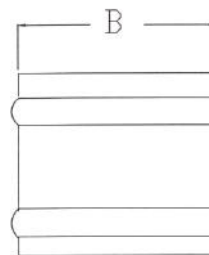


ANGEL
PLASTICS

ALL DIMENSIONS APPROX



EARED

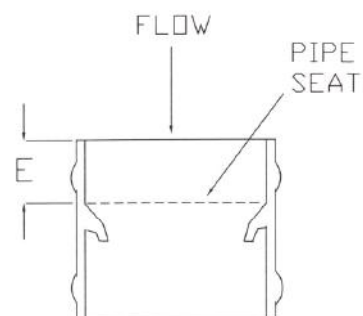
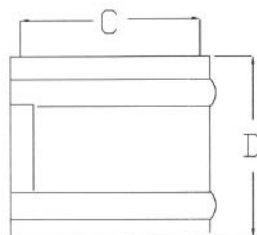


NON-EARED

NON-EARED
IS RIBBED
ALL ROUND.

76x76MM 101x101MM

A	135	161
B	86	112
C	80	106
D	80	95
E	30	42



ALL DIMENSIONS IN MILLIMETERS

DO NOT SCALE

REVISED 06-09-17

DESCRIPTION

SQUARE CAST CONNECTOR DIMENSIONAL
DRAWING.

DRG NO

101

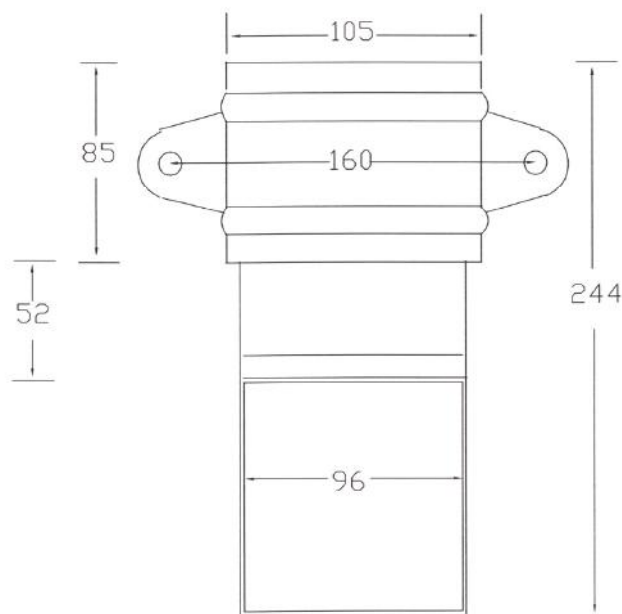
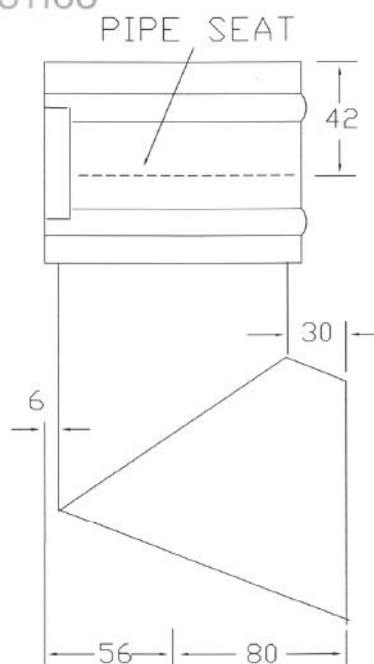
PART NOS

ACC76x76.02 ACC101x101.02
ACC76x76.03 ACC101x101.03



ANGEL
PLASTICS

ALL DIMENSIONS APPROX



DO NOT SCALE

REVISED 30-08-17

DESCRIPTION

101X101MM CAST COLLAR SHOE
DIMENSIONAL DRAWING.

DRG NO

091

PART NO

ACC101x101.04



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

X= LENGTH OF FITTING

ie 300MM

PIPE SEAT

	300MM	500MM	1000MM
A	148	148	148
B	180	180	180
C	305	370	480
D	386	460	660

DO NOT SCALE

REVISED 13-09-17

DESCRIPTION

101x101MM CAST COLLAR REVERSIBLE
SWAN-NECK DIMENSIONAL DRAWING.

DRG NO

108

PART NOs

ACC101x101.05
ACC101x101.06
ACC101x101.07

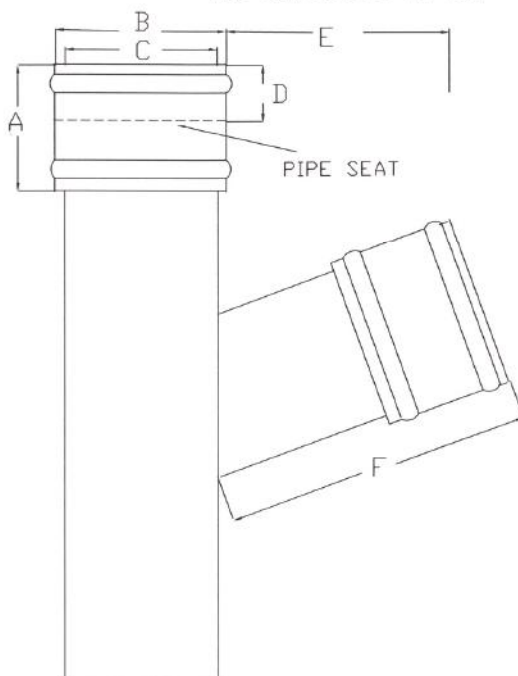


ANGEL
PLASTICS

ALL DIMENSIONS APPROX

76x76MM 101x76MM 101x101MM

A	80	80	85
B	86	86	112
C	80	80	105
D	30	30	42
E	115	140	100
F	160	200	205
G	240	300	300
H	86	86	112
I	80	80	105
J	320	405	410



DO NOT SCALE

REVISED 08-09-17

DESCRIPTION

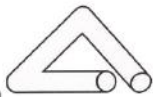
SQUARE CAST COLLAR SINGLE BRANCH
DIMENSIONAL DRAWING. ACC101x76.08
SHOWN FOR CLARITY.

DRG NO

139

PART NOs

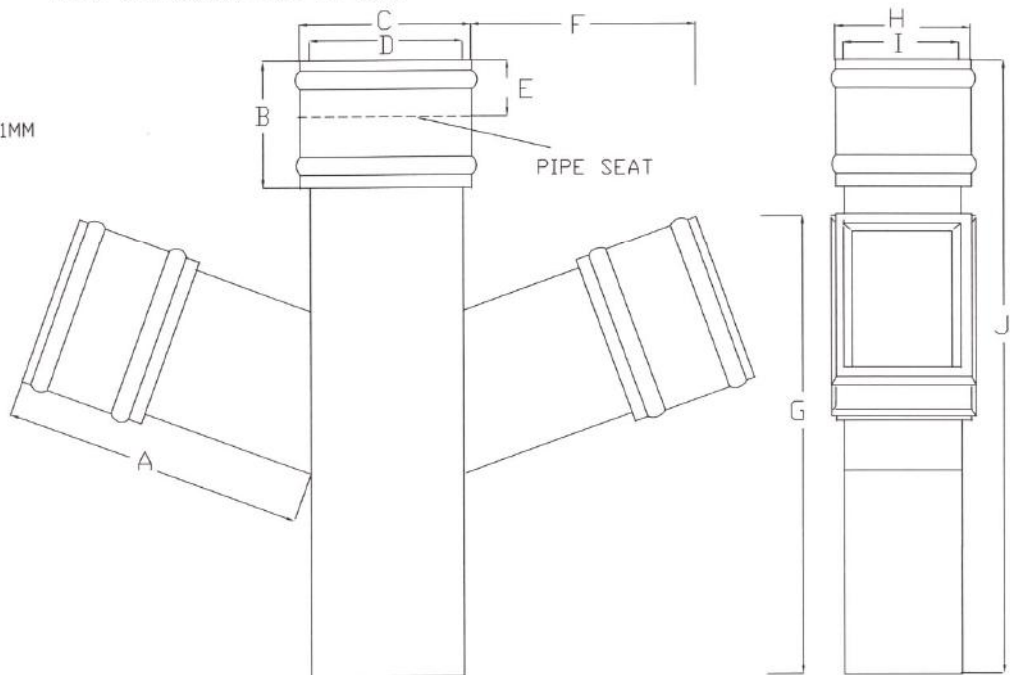
ACC76x76.08
ACC101x76.08
ACC101x101.08



ANGEL
PLASTICS

ALL DIMENSIONS ARE APPROX

	76x76MM	101x76MM	101x101MM
A	160	200	205
B	80	80	85
C	86	86	112
D	80	80	105
E	30	30	42
F	115	140	100
G	240	300	300
H	86	86	112
I	80	80	105
J	320	405	410



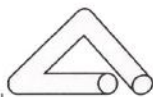
DO NOT SCALE

REVISED 08-09-17

DESCRIPTION SQUARE CAST COLLAR DOUBLE BRANCH
DIMENSIONAL DRAWING. ACC101x76.09
SHOWN FOR CLARITY.

DRG NO
113

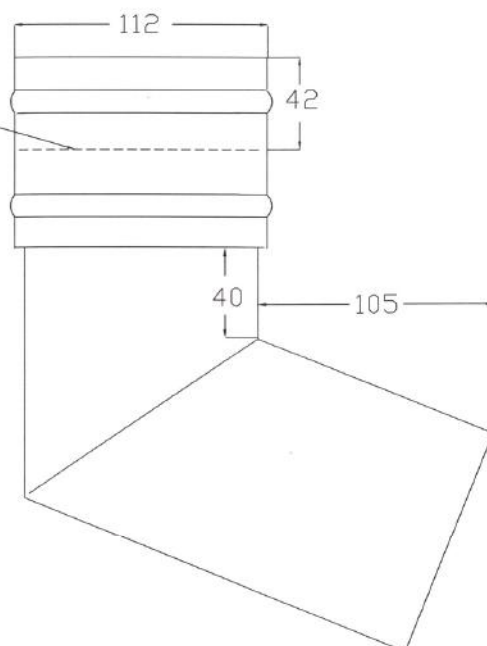
PART NOS
ACC76x76.09
ACC101x76.09
ACC101x101.09



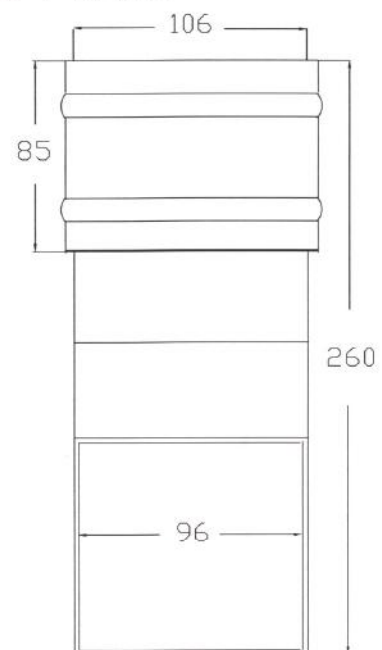
ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

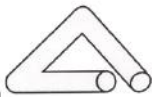


REVISED 31-08-17

DESCRIPTION 101X101MM CAST COLLAR 112°
BEND DIMENSIONAL DRAWING.

DRG NO
131

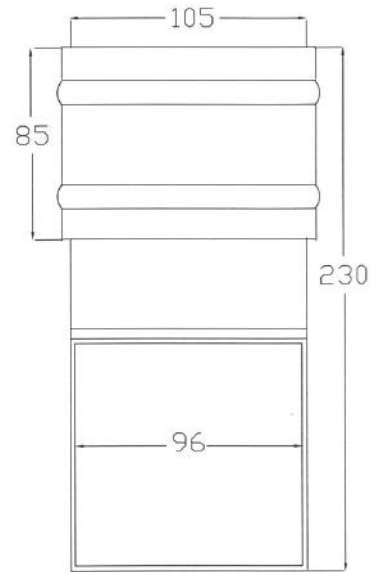
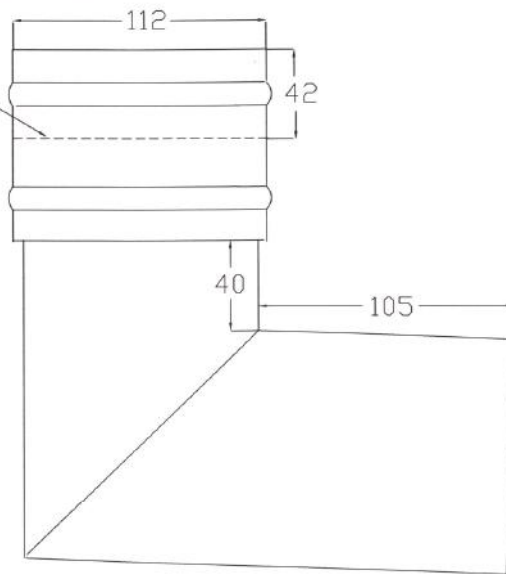
PART NO
ACC101x101.10



ANGEL
PLASTICS

ALL DIMENSIONS APPROX

PIPE SEAT



DO NOT SCALE

REVISED 31-08-17

DESCRIPTION

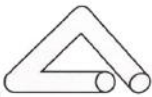
101X101MM CAST COLLAR 92.5°
BEND DIMENSIONAL DRAWING.

DRG NO

132

PART NO

ACC101x101.11



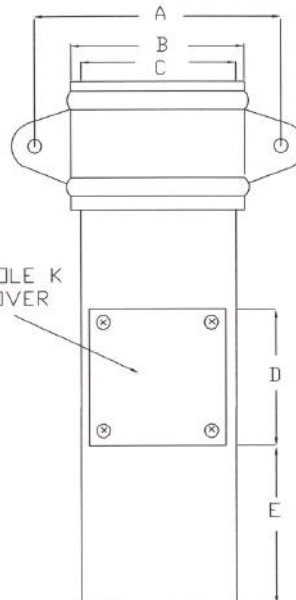
ANGEL
PLASTICS

ALL DIMENSIONS APPROX

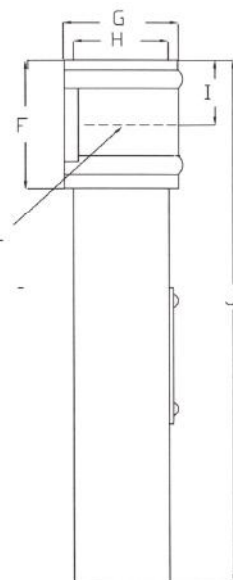
76x76MM 101X76MM 101X101MM

A	135	161	161
B	86	86	112
C	80	80	105
D	70	90	90
E	110	110	110
F	80	80	85
G	86	86	112
H	80	80	105
I	30	30	42
J	340	340	345
K	50	64	64

ACCESS HOLE K
BEHIND COVER



PIPE
SEAT



DO NOT SCALE

REVISED 06-09-17

DESCRIPTION

SQUARE CAST COLLAR ACCESS PIPE
DIMENSIONAL DRAWING. ACC101x76.12
SHOWN FOR CLARITY.

DRG NO

112

PART NOS

ACC76x76.12
ACC101x76.12
ACC101x101.12