






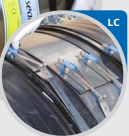



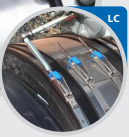













## Installation Instructions Flexseal Couplings

Standard Coupling (SC) Large Coupling (LC)	Drain Coupling (DC)	Adaptor Coupling (AC)	Instructions
			<p>Loosen the clamp bands and slide the coupling onto the first pipe. <i>No lubricant required.</i></p> <p><b>*AC - Smallest pipe first.</b></p>
			<p>Make a mark on the second pipe, half a coupling's width from the end to be jointed.</p>
 			<p>Insert the second pipe up to the mark.</p>
 			<p>Tighten the clamp bands to the recommended torque in sequence across the width of the coupling.</p> <p><b>*SC &amp; LC - Start with the central shear band.</b></p>
			<p>Tamp the bedding under the pipe and re-tighten prior to backfilling.</p>

## Installation Instructions Flexseal Bush

Standard Coupling (SC)/Large Coupling (LC) & Bush (BC)	Instructions
 <p>1</p>	<p>Measure the couplings' width and mark both pipes half the couplings' width from the end to be joined.</p>
 <p>2</p>	<p>Slide the bush onto the smallest pipe, up to the marked point.</p>
 <p>3</p>	<p>Loosen the clamp bands and slide the coupling onto the larger pipe. <i>No lubricant required.</i></p>
 <p>4</p>	<p>Insert the smaller pipe up to the mark.</p>
 <p>5</p>	<p>Tighten all of the bands on the coupling to the recommended torque in sequence across the width of the coupling, starting with the central shear band.</p>
 <p>6</p>	<p>Tamp the bedding under the pipe and re-tighten prior to backfilling.</p>